

Our Guiding Principles

Blending Strength with Strategy is our mission and our promise. Our strengths are a blend of adaptable, motivated employees paired with best in class equipment allowing us to better serve every market we enter. Our strategy is to blend our core competencies with our customers' supply chains to form an integrated network that accelerates the movement of better marketing material to its destinations.

We are guided by these principles:

- ⊕ We believe that print is but one element of each customer's marketing supply chain. The Garvey Group supports the entire supply chain by linking print to data, fulfillment/distribution, information systems, graphic design and marketing services.
- ⊕ We believe our customers' marketing supply chains are circular and therefore the efficiency obtained by improving the velocity of the system repeatedly pays benefits as total cost of ownership is reduced.
- ⊕ We believe that the print environment requires just-in-time responsiveness across all product lines, so we utilize the most efficient tools available and fully train our staff to implement those tools.
- ⊕ We believe our sales and support professionals must actively assist our customers in ways that both minimize and avoid costs.
- ⊕ We follow the highest ethical standards in all we do including employment practices, client and vendor relations and financial practices.



BLENDING STRENGTH WITH STRATEGY™



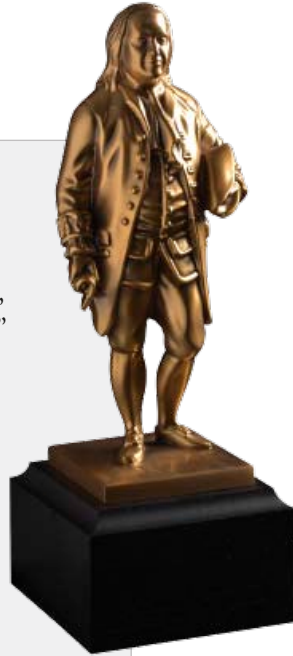
Packaging, POP & Signage

from The Garvey Group

Award-Winning

It's easy for any company to say their work is of the highest quality. Proving that assertion is another story. Within the first year of entry into the large format category, The Garvey Group received two major awards during 2007 that demonstrated the exemplary quality of our large-format printing operation.

The Garvey Group (TGG) has received a coveted "Benny Award," the highest honor in the 2007 Premier Print Awards, for the company's "DreamGirls" poster entry. The Premier Print Awards, the graphic arts industry's largest and most prestigious worldwide printing competition, recognizes outstanding achievement in print production. TGG's winning entry came in the Large Format Printing category.



The Garvey Group garnered six top printing awards from the Printing Industry of Illinois/Indiana Association's Pinnacle Print Awards. Six of Garvey's nine large-format printing pieces submitted to the competition won awards for jobs produced on its KBA Rapida 205 81-inch six-color sheetfed press. TGG won one Best of Category, three Awards of Excellence, and two Certificates of Merit in the competition.





Joe Kulis
Chief Operations Officer
The Garvey Group

The Garvey Group: A perfect package starts here

It's been an exciting time here at The Garvey Group. In the last three and one half years we have become one of the largest independent Packaging, POP and Signage printers in the US. We believe this is the result of our customer focused ideology, highly skilled staff and our state of the art equipment. This winning combination has helped us earn the trust of some of America's most demanding Packaging, POP and signage producers. Now we would like to earn yours also.

The Garvey Group is ready to meet your critical demands with dedicated professionals and excellent production equipment. At the hub of our large format operation are KBA presses,—a 56-inch 142, a 64-inch 162A and a 81-inch 205 (which features a 33-square-foot sheet). They provide more than ample capacity to handle the biggest, most demanding jobs. Working with our equipment suppliers, we make sure that everyone has the knowledge to obtain maximum speed and accuracy for every job.

But our capabilities extend well beyond our exceptional state-of-the-art presses, to our experienced customer service-driven printing professionals who are dedicated to understanding your job specifications. Actively pursuing ongoing success, we support a continuous learning environment throughout all production and administrative operations. The Garvey Group maintains focus on our client's systems, processes and business philosophies, continually synchronizing our operations to each clients' methodologies and following through to ensure complete satisfaction.

We invite you to take a close look at our network of resources, from our climate-controlled material and warehousing environment to pre-press systems, data organization and shipping flexibility.



Packaging, POP & Signage

KBA Rapida large format six-color presses—a 142, 162A, and a 205—make up the heart of The Garvey Group's Wide Format Division. The 142 can handle a sheet up to 40 x 56 inches, the 162A has a maximum sheet format of 47 x 64 inches, while the 205 handles 60 x 81-inch sheets—impressive indeed.

Garvey's KBA Rapida presses offer customers high speed—up to 14,000 impressions per hour (13,000 for the 162A and 9,000 for the 205), coupled with the ability to produce outstanding 6C + aqueous coatings on a wide variety of substrates including plastics and foil. In addition, the Rapida 162A can also apply UV coatings.

KBA Rapida large format presses represent the cutting edge of printing technology. All three large format presses feature control console technology that incorporates:

- ⊕ Integration into a digital workflow using the CIP3 PPF format,
- ⊕ Across the board automation of functions including automated plate and load changing,
- ⊕ Online densitometric and colorimetric image quality control managed through CIP3-developed PPF digital protocols, and
- ⊕ Automatic presetting for most of the press components and ancillary systems.

Together, these system advantages, with robust construction combined with skilled operators, enable us to achieve very quick make-ready times, minimum spoilage and high process stability. In other words, consistent quality, remarkable efficiency and outstanding value.



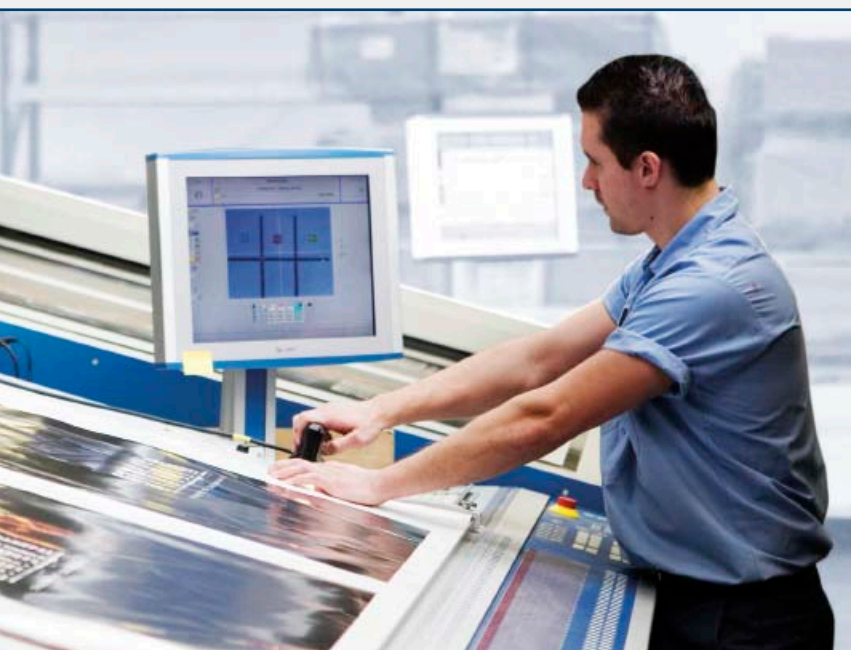
Technical advances and precise automation produce stress-free operations (and customers).



Densitronic S Technology will guarantee consistency and color accuracy every time.



DENSITRONIC S TECHNOLOGY



To guarantee consistency and color accuracy, Garvey quality control managers are always on the lookout for unique technology that can help. One such tool is Densitronic S. This measurement and control system combines the best of two worlds: the speed and consistency of measuring ink film density with the precision of matching reproducible and universal color distinctions defined by colorimetry.

The advantages of both systems are incorporated into Densitronic S by use of a single dual-purpose measuring head capable of reaching all points on the sheet without risking smearing the print. It is especially valuable in long runs, where measurements are made automatically, compared to defined values and specifications, and used to make almost instant adjustment recommendations.

And because the system “speaks the same language” as the pre-press devices, Densitronic S forms the ideal two-way link between The Garvey Group’s press and pre-press operation.

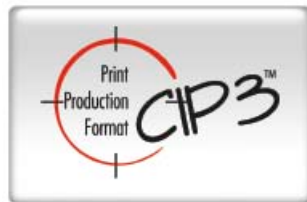
Pre-Press

Color Services. Our pre-press department believes in thorough color matching and correction for each and every project. To achieve these high standards we use The ORIS Digital Proofing System™. The system is a complete proofing system, combining automation, color management, high-speed output and proofing-specific ink and paper. With ORIS, we can create contract quality proofs to meet any color critical output.

Our proofing options include:

Equipment	Output Size
Kodak XP4	20" x 26"
HP MatchPrint 5560	60" x 81"

A perfect job begins with outstanding pre-press, plate equipment and operations.



Print Production Format (PPF). CIP3 is a graphic production industry organization that has developed a standard named PPF (Print Production Format) to allow integration of digital data among the pre-press, printing (press) and post-press operations. In effect, it allows all the devices in the three areas to “speak a common language” with the others. Using PPF standards improves the links between the processes and allows each device to do its job more quickly and efficiently. For our plate department technical personnel, this means more time available for them to oversee areas that require a skilled and experienced human eye; for customers, it means fast, error-free turnaround.



Got Paper? The Garvey Group works closely with both paper vendors and mills in creating a large stocking program of sheets and rolls to ensure rapid availability to expedite your job.

Material Management and Handling

Once a printed sheet destined to finish as a corrugated container or POP unit comes off the press, its journey has only just begun. Before reaching its final destination, that sheet has to endure stacking, wrapping, loading and shipping. A lot can happen in that process that has the potential to damage an otherwise perfect job. That's where Garvey's extra efforts to maintain quality control really pay off.

Added capabilities and meticulous attention to the process yield superior results.

Exact substrate storage climate control is vital to the condition of the finished job, with relative humidity being a critical factor. When paper is stored under dry, low humidity conditions, moisture from the outer layers and edges of the stacks escapes into the air. Because the moisture loss is greater from the edges than from the center of the stack, the result is curled stock and uneven moisture content, leading to printing and paper handling problems.

The same dry air will cause problems with printed sheets. Not only is curling an issue, but when dry sheets are die cut and then folded as they are applied to corrugated, cracking, wrinkling and tunneling can often occur, making the sheets useless.

But too much relative humidity can cause loss of quality too—such as sheets not adhering to the boxes. To ensure the environmental conditions necessary to maintain our quality standards, The Garvey Group commissioned a custom-designed, state-of-the-art Nortec® humidity and climate control system in the stock storage, pressroom and shipping areas. It's worth noting that this system was built specifically with our large format printing operation in mind. And to confirm that the climate control is doing its job, stacks and individual sheets are constantly moisture-wanded as a spot check.

Because Garvey Group managers understand the complete packaging manufacturing process, they see to it that great care is taken with the handling of a customer's job after it comes off press. Sheets are stacked square and tight, and carefully wrapped, banded and loaded, all to make sure that on arrival, there is no problem or delay that could impede the customer's schedule.



The Garvey Edge

Every printer says he is committed to quality. But what does that mean? At The Garvey Group, delivering quality involves...

Online Tools. An optional enhancement to the experience of working with The Garvey Group is our Online Tools capability. This web-based portal allows qualified customers to easily request quotes and get pricing, with more features being added soon. Garvey Online Tools features an archive of completed quotes and job specs for easy reference, and is designed to save customers time and repetitive effort. Ask your Garvey Sales Representative for more details.

Creative thinking. No printer can deliver the best product or provide the best service unless he places great importance on creativity. Creative thought is responsible for developing new and better ways of meeting the customers' needs. At The Garvey Group, this commitment to creative thinking is demonstrated through our diverse equipment capabilities. We utilize sheet size efficiently by exploring which size press (56" 64" or 81") will maximize print time with cost.

Experience. Garvey management subscribes to the belief that, before one can do something well, one must do it repeatedly. Therefore, it's reassuring to note that Garvey professionals can draw on a broad range of experience within the printing industry.

Attention to detail. Quality printing requires not only the perspective that comes from creative vision, but also the meticulous focus that comes from consistent attention to the little things. Details matter.

Consistent follow-through. The job came off the press but was it shipped on time? Was it delivered as scheduled? Did the customer have any concerns on receipt of the job? And ultimately, was the job well received by the customer's end-users? If the answer to any of your questions is no, we have not done our job properly.





Access to The Garvey Group Online Tools can be done virtually anywhere.



Highly skilled Garvey technicians manage a press workflow that produces exceptional results.



Quality printing requires not only experience but attention to details throughout the entire process.

Six Sigma. Six Sigma was developed in the early 1990s at Motorola and is a disciplined, data-driven approach and methodology for eliminating defects in any process—from manufacturing and transactional to products and services. In broad terms, Six Sigma simply means a measure of quality that strives for near perfection.

Six Sigma™

The objective of the Six Sigma methodology is the implementation of a measurement-based strategy that focuses on process improvement and variation reduction through the application of Six Sigma improvement projects. This is accomplished using two Six Sigma sub-methodologies: Define, Measure, Analyze, Improve, Control (or “DMAIC”) and Define, Measure, Analyze, Design, Verify (or “DMADV”). Both processes are executed by Six Sigma Green Belts and Six Sigma Black Belts, and are overseen by Six Sigma Master Black Belts.

The Garvey Group has a full-time Six Sigma Master Black Belt on staff, whose sole task is to oversee and implement Six Sigma process improvement procedures on all Garvey Group operations.

AICC Member. Because corrugated board is such an important material in the packaging industry, it's important to The Garvey Group that our Packaging Team members know as much as possible about advances and changes in that area of the industry. To that end, The Garvey Group is a corporate member of the Association of Independent Corrugated Converters. The AICC has three primary goals:



- ⊕ To provide a forum for the independent corrugated converter on legitimate matters of mutual interest.
- ⊕ To enhance the level of professionalism of the independent converter in the operation of his or her business.
- ⊕ To implement democratically determined goals on matters civil and governmental which have a positive effect on the successful growth of all independent corrugated converters.

The Garvey Group takes an active role in AICC events and discussions, because we believe that by knowing the needs of and challenges faced by corrugated converters, we can better help our customers produce the best packaging possible.

Sustainability

The Garvey Group of today is a sophisticated, technology-driven strategic marketing partner for 21st century businesses which is continually growing by meeting customers' needs today and anticipating their needs of tomorrow. We are committed to being environmentally conscious in all aspects of the printing process. The commitment is an on-going process of implementing more environmentally friendly practices and products with a goal to shrink our carbon footprint.

The Garvey Group is proud to play a role in the Green revolution.

- ⊕ Forest Stewardship Council & Sustainable Forestry Initiative® certifications are scheduled to be completed second quarter 2008.
- ⊕ We recycle all our scrap paper every month.
- ⊕ Nearly all of the paper we use has some level of post consumer waste.
- ⊕ We use inks with a V.O.C. (volatile organic compound) of 4%, down from 8% 2 years ago.
- ⊕ We use coatings with a V.O.C. of less than 1%.
- ⊕ We use chemicals and solvents that are almost 100% water soluble, biodegradable, and recyclable.
- ⊕ We are a beta site for "aqua delta". A new process with a goal to eliminate all V.O.C.'s from fountain solution.
- ⊕ All materials used in process and office applications are recycled, i.e., paper, plastic, wood, aluminum, glass, florescent bulbs, etc. Our waste bags are even biodegradable and compostable.



The Forest Stewardship Council

is an international association of members consisting of a diverse group of representatives from environmental and social groups, the timber trade and the forestry profession, indigenous people's organizations, responsible corporations, community forestry groups and forest product certification organizations from around the world.

The Sustainable Forestry Initiative®

(SFI) program is based on the premise that responsible environmental behavior and sound business decisions can co-exist.

SFI program participants practice sustainable forestry on all the lands they manage. They also influence millions of additional acres through the training of loggers and foresters in best management practices and landowner outreach programs. This unique commitment to sustainable forestry recognizes that all forest landowners, not just SFI program participants, play a critical role in ensuring the long-term health and sustainability of our forests.

Delivery. No job is finished until it reaches a customer on schedule. That's why The Garvey Group's Chicago metro area location is such a plus. Besides our full range of shipping capabilities, our central USA location and long-established relationships with all major freight carriers (including truck, rail and air) enable us to arrange the most expeditious shipping options for customers, no matter where the receiving destination is.



The Garvey Group Facilities

- Niles, IL(Large Format)
- Sturtevant, WI..... (Commercial Printing)
- Oak Creek, WI .. (Digital Solutions/Warehouse)
- Milwaukee, WI (Commercial Printing)

